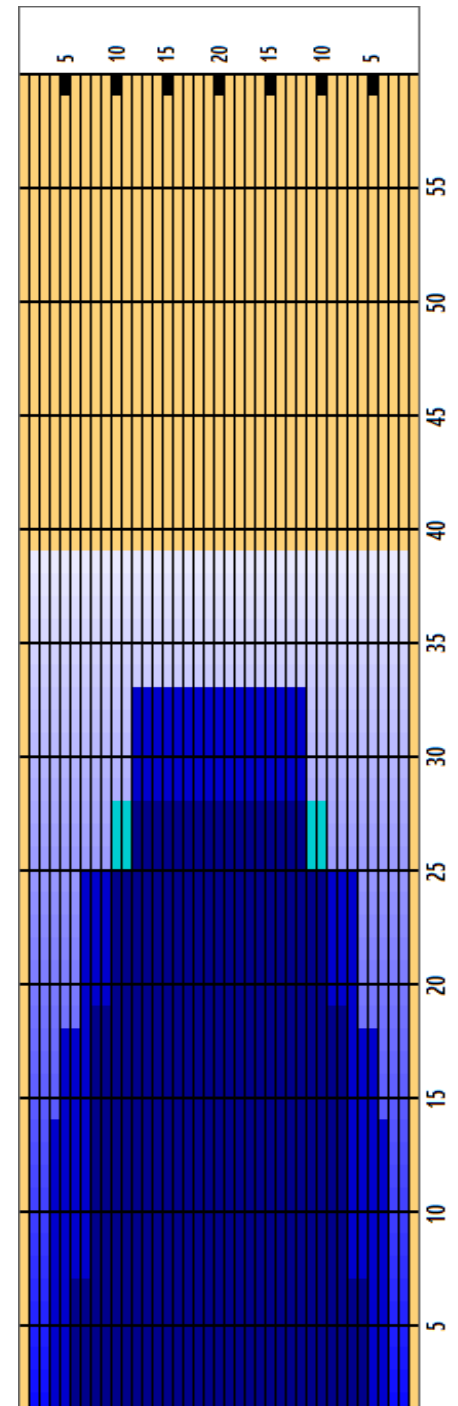


Oil Pattern Distance	39	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	14.55 mL	Reverse Oil Total	11.35 mL	Volume Oil Total	25.9 mL
Tank Configuration	A Only	Tank A Conditioner	Your choice	Tank B Conditioner	Your choice

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	37	0.0	0.0	0.0	1850
2	4L	4R	1	14	33	0.0	1.9	1.9	1650
3	6L	6R	2	18	58	1.9	7.0	5.1	2900
4	8L	8R	4	22	100	7.0	19.4	12.4	5000
5	10L	10R	3	22	63	19.4	28.7	9.3	3150
6	2L	2R	0	26	0	28.7	39.0	10.3	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	0	39.0	33.0	-6.0	0
2	12L	12R	3	18	51	33.0	25.4	-7.6	2550
3	7L	7R	3	18	81	25.4	17.8	-7.6	4050
4	5L	5R	2	14	62	17.8	13.9	-3.9	3100
5	4L	4R	1	14	33	13.9	12.0	-1.9	1650
6	2L	2R	0	10	0	12.0	0.0	-12.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Created by Swebowl TK(HJ) 250618. Machines without db use db 39.

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.85	1.22	1	1	1.22	3.85

